GreenTech Application 1: *Solar Power*

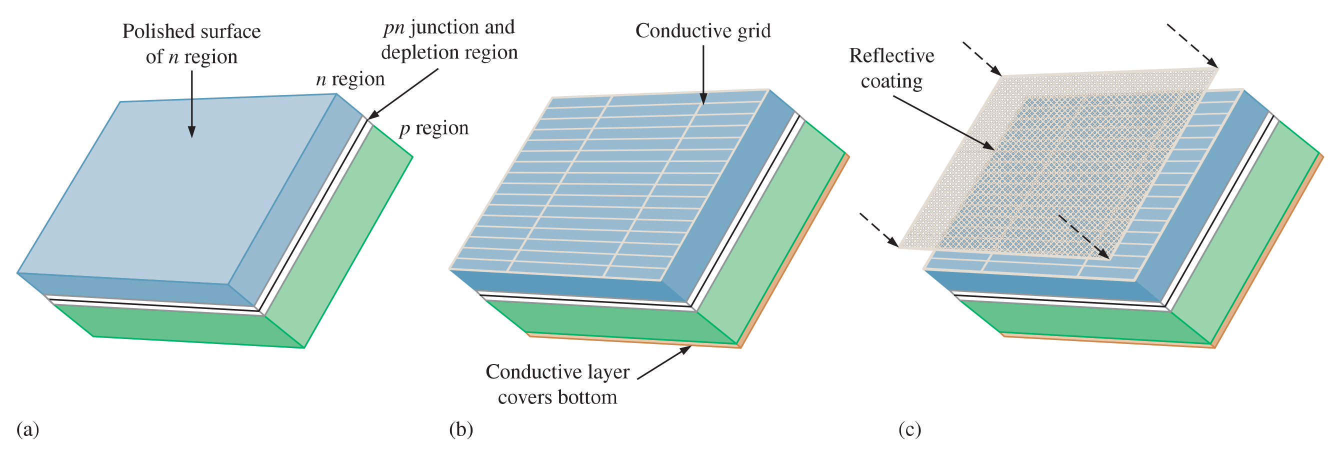
Photovoltaic (PV) Cell Structure and Operation

The key feature of a PV (solar) cell is the *pn* junction that was covered in Chapter 1. The **photovoltaic effect** is the basic physical process by which a solar cell converts sunlight into electricity. Sunlight contains photons or "packets" of energy sufficient to create electron-hole pairs in the *n* and *p* regions. Electrons accumulate in the *n*-region and holes accumulate in the *p* region, producing a potential difference (voltage) across the cell. When an external load is connected, the electrons flow through the semiconductor material and provide current to the external load.

The Solar Cell Structure Although there are other types of solar cells and continuing research promises new developments in the future, the crystalline silicon solar cell is by far the most widely used. A silicon solar cell consists of a thin layer or wafer of silicon that has been doped to create a *pn* junction. The depth and distribution of impurity atoms can be controlled very precisely during the doping process. The most commonly used process for creating a silicon ingot, from which a silicon wafer is cut, is called the *Czochralski method.* In this process, a seed crystal of silicon is dipped into melted polycrystalline silicon. As the seed crystal is withdrawn and rotated, a cylindrical ingot of silicon is formed.

Thin circular shaped-wafers are sliced from an ingot of ultra-pure silicon and then are polished and trimmed to an octagonal, hexagonal, or rectangular shape for maximum coverage when fitted into an array. The silicon wafer is doped so that the *n* region is much thinner than the *p* region to permit light penetration, as shown in Figure GA1–1(a).

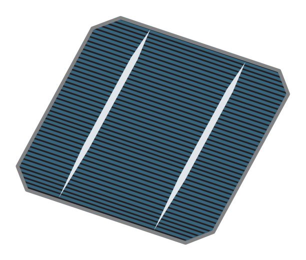
A grid-work of very thin conductive contact strips are deposited on top of the wafer by methods such as photoresist or silk-screen, as shown in part (b). The contact grid must maximize the surface area of the silicon wafer that be exposed to the sunlight in order to collect as much light energy as possible.



▲ FIGURE GA1–1

Basic construction of a PV solar cell.

The conductive grid across the top of the cell is necessary so that the electrons have a shorter distance to travel through the silicon when an external load is connected. The farther electrons travel through the silicon material, the greater the energy loss due to resistance. A solid contact covering all of the bottom of the wafer is then added, as indicated in the figure. Thickness of the solar cell compared to the surface area is greatly exaggerated for purposes of illustration.



▲ **FIGURE GA1–2**

A complete PV solar cell.

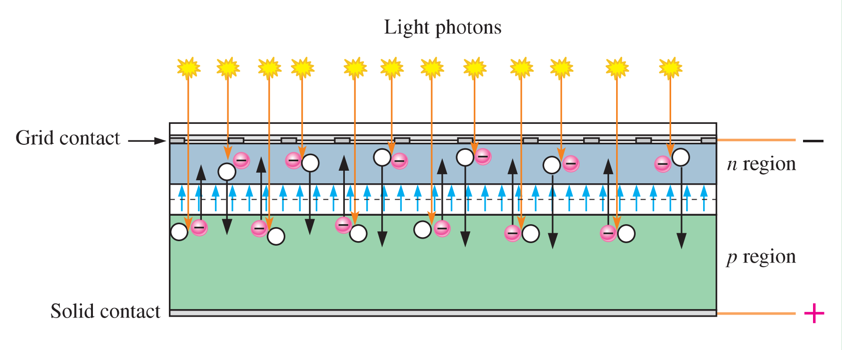
After the contacts are incorporated, an antireflective coating is placed on top the contact grid and *n* region, as shown in Figure GA1–1(c). This allows the solar cell to absorb as much of the sun's energy as possible by reducing the amount of light energy reflected away from the surface of the cell. Finally, a glass or transparent plastic layer is attached to the top of the cell with transparent adhesive to protect it from the weather. Figure GA1–2 shows a completed solar cell.

Operation of a Solar Cell As indicated before, sunlight is composed of photons, or "packets" of energy. The sun produces an astounding amount of energy. The small fraction of the sun's total energy that reaches the earth is enough to meet all of our power needs many times over. There is sufficient solar energy striking the earth each hour to meet worldwide demands for an entire year.

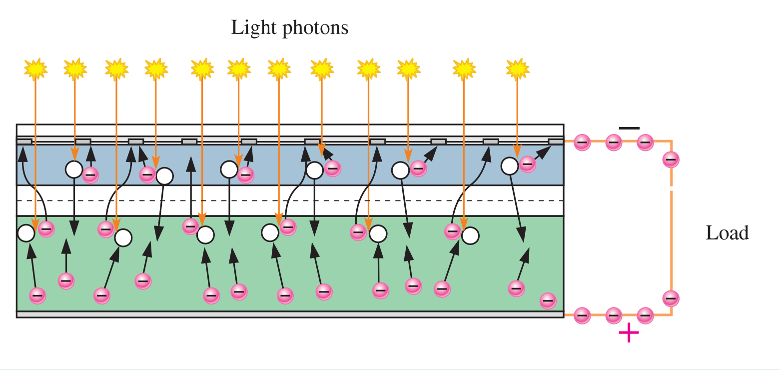
The *n*-type layer is very thin compared to the *p* region to allow light penetration into the *p* region. The thickness of the entire cell is actually about the thickness of an eggshell. When a photon penetrates either the *n* region or the *p*-type region and strikes a silicon atom near the *pn* junction with sufficient energy to knock an electron out of the valence band, the electron becomes a free electron and leaves a hole in the valence band, creating an *electron-hole pair.* The amount of energy required to free an electron from the valence band of a silicon atom is called the band-gap energy and is 1.12 eV (electron volts). In the *p* region, the free electron is swept across the depletion region by the electric field into the *n* region. In the *n* region, the hole is swept across the depletion region by the electric field into the *p* region. Electrons accumulate in the *n* region, creating a negative charge; and holes accumulate in the *p* region, creating a positive charge. A voltage is developed between the *n* region and *p* region contacts, as shown in Figure GA1–3.

▶ **FIGURE GA1–3**

Basic operation of a solar cell with incident sunlight.



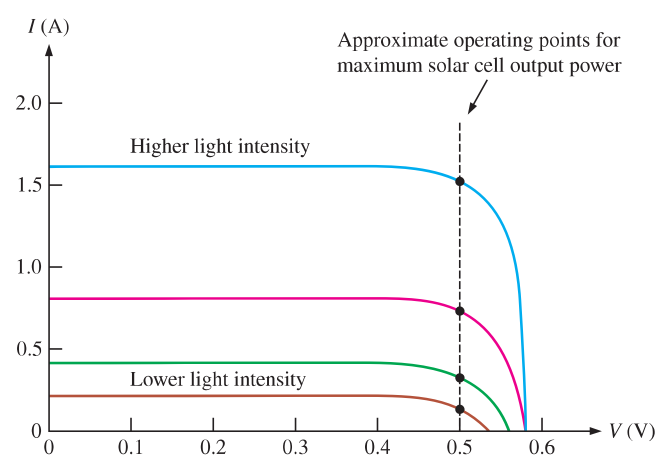
When a load is connected to a solar cell via the top and bottom contacts, the free electrons flow out of the *n* region to the grid contacts on the top surface, through the negative contact, through the load and back into the positive contact on the bottom surface, and into the *p* region where they can recombine with holes. The sunlight energy continues to create new electron-hole pairs and the process goes on, as illustrated in Figure GA1–4.



Solar Cell Characteristics

Solar cells are typically 100 cm^2 to 225 cm^2 in size. The usable voltage from silicon solar cells is approximately 0.5 V to 0.6 V. Terminal voltage is only slightly dependent on the intensity of light radiation, but the current increases with light intensity. For example, a 100 cm^2 silicon cell reaches a maximum current of approximately 2 A when radiated by 1000 W/m^2 of light.

Figure GA1–5 shows the *V-I* characteristic curves for a typical solar cell for various light intensities. Higher light intensity produces more current. The operating point for maximum power output for a given light intensity should be in the "knee" area of the curve, as indicated by the dashed line. The load on the solar cell controls this operating point ($R_L = V/I$).



◀ FIGURE GA1–5

V-I characteristic for a typical single solar cell from increasing light intensities.

In a solar power system, the cell is generally loaded by a charge controller or an inverter. A special method called *maximum power point tracking* will sense the operating point and adjust the load resistance to keep it in the knee region. For example, assume the solar cell is operating on the highest intensity curve (blue) shown in Figure GA1–5. For maximum power (dashed line), the voltage is 0.5 V and the current is 1.5 A. For this condition, the load is

$$R_L = \frac{V}{I} = \frac{0.5\ \text{V}}{1.5\ \text{A}} = 0.33\ \Omega$$

Now, if the light intensity falls to where the cell is operating on the red curve, the current is less and the load resistance will have to change to maintain maximum power output as follows:

$$R_L = \frac{V}{I} = \frac{0.5\ \text{V}}{0.8\ \text{A}} = 0.625\ \Omega$$

If the resistance did not change, the voltage output would drop to

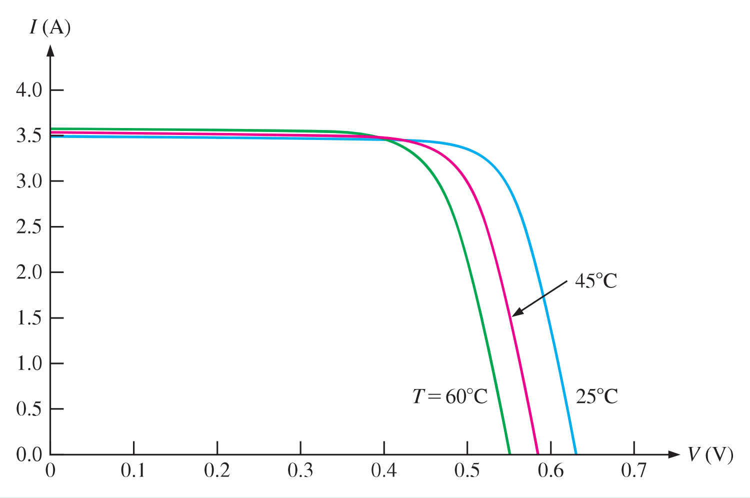
$$V = IR = (0.8\ \text{A})(0.33\ \text{W}) = 0.264\ \text{V}$$

resulting in less than maximum power output for the red curve. Of course, the power will still be less on the red curve than on the blue curve because the current is less.

The output voltage and current of a solar cell is also temperature dependent. Notice in Figure GA1–6 that for a constant light intensity the output voltage decreases as the temperature increases but the current is affected only by a small amount.

▶ FIGURE GA1–6

Effect of temperature on output voltage and current for a fixed light intensity in a solar cell.



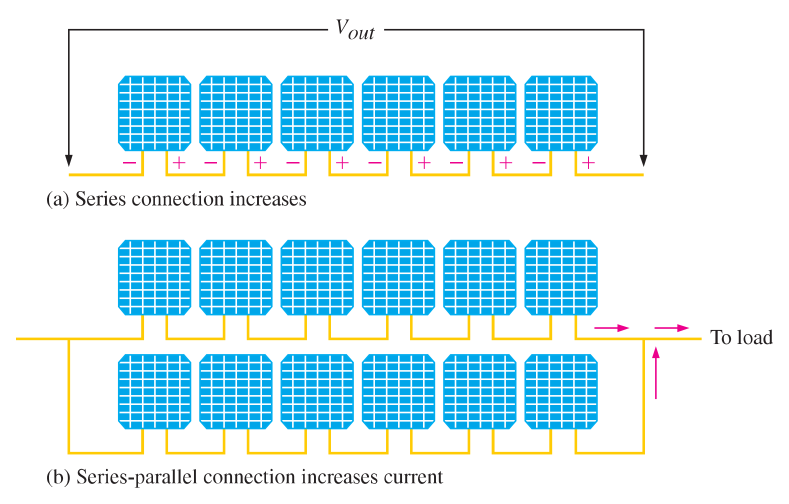
Solar Cell Panels

Currently, the problem is in harnessing solar energy in sufficient amounts and at a reasonable cost to meet our requirements. It takes approximately a square meter solar panel to produce 100 W in a sunny climate. Some energy can be harvested even if cloud cover exists, but no energy can be obtained during the night.

A single solar cell is impractical for most applications because it can produce only about 0.5 V to 0.6 V. To produce higher voltages, multiple solar cells are connected in series as shown in Figure GA1–7(a). For example, the six series cells will ideally produce 6(0.5 V) = 3 V. Since they are connected in series, the six cells will produce the same current as a single cell. For increased current capacity, series cells are connected in parallel, as shown in part (b). Assuming a cell can produce 2 A, the series-parallel arrangement of twelve cells will produce 4 A at 3 V. Multiple cells connected to produce a specified power output are called *solar panels* or *solar modules.*

▶ FIGURE GA1–7

Solar cells connected together to create an array called a solar panel.



(a) Series connection increases

(b) Series-parallel connection increases current

Solar panels are generally available in 12 V, 24 V, 36 V, and 48 V versions. Higher output solar panels are also available for special applications. In actuality, a 12 V solar panel produces more than 12 V (15 V to 20 V) in order to charge a 12 V battery and compensate for voltage drops in the series connection and other losses. Ideally, a panel with 24 individual solar cells is required to produce an output of 12 V, assuming each cell produces 0.5 V. In practice, more than thirty cells are typically used in a 12 V panel. Manufacturers usually specify the output of a solar panel in terms of power at a certain solar radiation called the *peak sun irradiance* which is 1000 W/m^2. For example, a 12 V solar panel that has a rated voltage of 17 V and produces a current of 3.5 A to a load at peak sun condition has a specified output power of

$$P = VI = (17\text{ V})(3.5\text{ A}) = 59.5\text{ W}$$

Many solar panels can be interconnected to form large arrays for high power outputs, as illustrated in Figure GA1–8.

The Solar Power System

A basic solar power system that can supply power to ac loads generally consists of four components, as shown in the block diagram in Figure GA1-9. These components are the solar panel, the charge controller, the batteries, and the inverter. For supplying only dc loads, such as solar-powered instruments and dc lamps, the inverter is not needed. Some solar power systems do not include battery backup or the charge controller and are used to provide supplemental power only when the sun is shining.

Efficiency is an important characteristic of a solar power system. Energy loss due to voltage drops, the photovoltaic process, and other factors are inevitable, so minimizing losses is a critical consideration in solar power systems.

Solar Panel The solar panel collects energy from the sun and converts it to electrical energy through the photovoltaic process. Of course, the solar panel will not produce the specified power output all of the time. For example, if there is 4 hours of peak sun during a given day, a 60 W panel will produce $4 \times 60\text{ W} = 240\text{ Wh}$ of energy. For the hours that the sun is not peak, the output will depend on the percentage of peak sun and is less than the specified output. A system is typically designed taking into account the annual of average peak sun per day for a given geographical area.

Charge Controller A charge controller, also called a charge regulator, takes the output of the solar panel and ensures that the battery is charged efficiently and is not overcharged. Generally, the charge controller is rated based on the amount of current it can regulate. The operation of many solar charge controllers is based on the principle of *pulse-width modulation.* Also, some controllers include a charging method that maximizes charging, called maximum power point tracking. The charge controller and batteries in a solar power system will be examined in more detail in GreenTech Application 2.

Battery Deep-cycle batteries, such as lead-acid, are used in solar power systems because they can be charged and discharged hundreds or thousands of times. Recall that batteries are rated in ampere-hours (Ah), which specifies the current that can be supplied for certain number of hours. For example, a 400 Ah battery can supply 400 A for one hour, 4 A for 100 hours, or 10 A for 40 hours. Batteries can be connected in series to increase voltage or in parallel to increase amp-hrs.

Inverter The inverter changes DC voltage stored in the battery to the standard 120/240 Vac used in most common applications such as lighting, appliances, and motors. Basically, in an inverter the dc from the battery is electronically switched on and off and filtered to produce a sinusoidal ac output. The ac output is then applied to a step-up transformer to get 120 Vac. The inverter in a solar system will be covered in more detail in GreenTech Application 3.

Questions

Some questions may require research beyond the content of this coverage. Answers can be found at www.pearsonhighered.com/floyd.

1. What are the four elements of a solar power system?
2. How must solar cells be connected to increase output voltage?
3. What is the function of the charge controller?
4. What is the function of the inverter?
5. What range of solar panels in terms of output voltage and power are available?

The following websites are recommended for viewing solar cells in action. Many other websites are also available. Note that websites can occasionally be removed and are not guaranteed to be available.

http://www.youtube.com/watch?v=hdUdu5C8Tis&feature=related

http://www.youtube.com/watch?v=Caf1Jlz4X2l

http://www.youtube.com/watch?v=K76r41jaGJg&feature=related

http://www.youtube.com/watch?v=2mCTSV2f36A&feature=related

http://www.youtube.com/watch?v=PbPcmo3x1Ug&feature=related